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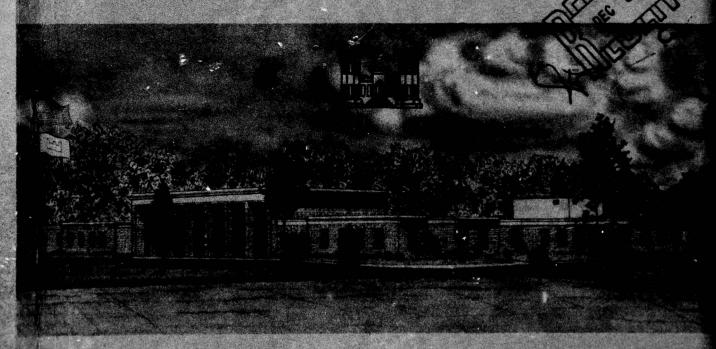


MISCELLANEOUS PAPER S-73-15

CONDITION SURVEY, K. I. SAWYER AIR FORCE BASE, MICHIGAN

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H. T. Thornton, Jr., S. J. Alford



April 1973

spensored by Office, Chief of Engineers, U. S. Army

Conducted by U. S. Army Engineer Waterways Experiment Station
Soils and Pervenents Laboratory
Vicksburg, Mississippi

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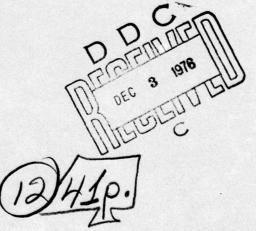


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(H) WES-MP-S-73-15



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Foreword

The study reported herein was conducted under the general supervision of the Engineering Design Criteria Branch, Soils and Pavements Laboratory, of the U. S. Army Engineer Waterways Experiment Station (WES), Vicksburg, Mississippi. Participating in this study were personnel from the U. S. Army Cold Regions Research and Engineering Laboratory (CRREL), Hanover, New Hampshire, and the WES. Personnel involved in the condition survey were Messrs. H. T. Thornton, Jr., R. N. Gordon, Sr., and S. J. Alford of WES; and G. Hines of CRREL. This report was prepared by Messrs. Thornton and Alford under the general supervision of Messrs. J. P. Sale, R. G. Ahlvin, R. L. Hutchinson, and P. J. Vedros of the Soils and Pavements Laboratory. Appendix A was obtained from the Air Force.

COL Ernest D. Peixotto, CE, was Director of the WES during the conduct of the study and preparation of the report. Mr. F. R. Brown was Technical Director.

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Conversion Factors, British to Metric Units of Measurement

British units of measurement used in this report can be converted to metric units as follows:

Multiply	Ву	To Obtain
inches	2.54	centimeters
feet	0.3048	meters
miles (U. S. statute)	1.609344	kilometers
square inches	6.4516	square centimeters
pounds (mass)	0.45359237	kilograms
pounds (force) per square inch	0.6894757	newtons per square centimeter
Fahrenheit degrees	* * * ·	Celsius or Kelvin degrees

^{*} To obtain Celsius (C) temperature readings from Fahrenheit (F) readings, use the following formula: C = (5/9)(F - 32). To obtain Kelvin (K) readings, use: K = (5/9)(F - 32) + 273.15.



CONDITION SURVEY, K. I. SAWYER AIR FORCE BASE, MICHIGAN

Authority

1. Authority for conducting condition surveys at selected airfields is contained in amendment to FY 1972 RDTE Funding Authorization (MFS-MC-5, 16 February 1972), subject: "Air Force Airfield Pavement Research Program," from the Office, Chief of Engineers, U. S. Army, Directorate of Military Construction, dated 18 February 1972.

Purpose and Scope

- 2. The purpose of this report is to present the results of a condition survey performed at K. I. Sawyer Air Force Base (KISAFB), Michigan, during 24-25 April 1972. The following three major areas of interest were considered in this condition survey: (1)
 - The structural condition of the primary airfield pavements; (2)
 - The condition of pavement repairs and the types of maintenance materials that have been used at this airfield; and 3
 - Any detrimental effects of frost to the pavement facilities.
- 3. This report is limited to a presentation of visual observations of the pavement conditions, discussion of these observations, and pertinent remarks with regard to the performance of the pavements. No physical tests of the pavements, foundations, or patching materials were performed during this survey. Heave gages and thermocouples had been installed in two instrumented slabs in the apron area at KISAFB a number of years ago by the U. S. Army Cold Regions Research and Engineering Laboratory. During this survey, these slabs were to have been located, and the condition of the instruments was to have been determined. However, it was not possible to locate the instrumented slabs due to the large blanket of snow on the area. The Base Civil Engineering Office at KISAFB plans to obtain information on the condition of these instruments when the area is clear of snow.

1

Pertinent Background Data

Location and topography

- 4. KISAFB is situated in Marquette County in the upper peninsula of Michigan, about 12 miles* south of Lake Superior and 14 miles south of the city of Marquette. The airfield is located on a nearly level sand plain, slightly higher than the surrounding area. The runway area has a local relief of 5 to 10 ft, except for a swale that is about 20 ft deep. The general slope of the entire airfield is in a southerly direction toward Silver Lead Creek. The base is approximately 1180 ft above mean sea level (msl). A vicinity map is shown in plates 1 and 2. Geology and soils
- 5. The site is on a glacial outwash plain of sands and gravels. The subsoil under a thin layer of organic sand top soil is a loose, non-plastic, nonfrost-susceptible sand, which is classified as SP and SP/SM materials according to the Unified Soil Classification System.** The soil is granular and free-draining to a depth of 100 ft or more below the average airfield pavement elevation.

Drainage and water table

6. The loose sand and gravel soil possesses good external and internal drainage. At an exploratory well site in 1954, the water table was found to be at elevation 1113 ft msl, which was 75 ft below the surface. Because of the previously mentioned characteristics of the soil and the deepness of the water table, subsurface drainage systems are not required.

Climatic conditions

7. The climatic characteristics of the area include a mean annual temperature of 42.2 F, an average annual rainfall of 31.14 in., and an

* A table of factors for converting British units of measurement to metric units is presented on page vii.

^{**} U. S. Department of Defense, "Unified Soil Classification System for Roads, Airfields, Embankments, and Foundations," Military Standard MIL-STD-619B, June 1968, U. S. Government Printing Office, Washington, D. C.

average annual snowfall of approximately 113 in. Official records show that the temperatures have ranged from a high of 108 F to a low of -27 F. The winters are long and rigorous, with temperatures falling below freezing from November through April, while the summers are comparatively short and mild. The average relative humidity is 71 percent at 7 a.m. and 7 p.m. and 58 percent at noon. The probability of sunshine is approximately 43 percent, and the prevailing winds are from the northwest. The mean freezing index is 2100 degree-days, based on Weather Bureau records at Sault Ste. Marie, and the depth of frost penetration is approximately 64 in. Climatic data for the year 1971 are presented in table 1. A summary of the monthly temperature, rainfall, and snowfall means for relatively long periods of record is presented below:

a. Temperatures, F, based on an 82-year record:

Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec 18.7 18.9 26.9 38.7 49.6 59.6 66.1 65.3 57.8 47.5 33.9 23.1

b. Rainfall, in., based on an 82-year record:

Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec 2.17 1.62 2.05 2.51 2.64 3.46 3.13 2.71 3.43 2.26 3.12 2.04

c. Snowfall, in., based on a 63-year record:

Sep Oct Nov Dec Jan Feb Mar Apr May 0.2 2.7 15.8 21.6 24.0 18.8 19.2 9.2 1.1

General description of airfield

8. In April 1972, the airfield facilities consisted of both heavy- and light-load pavements. The heavy-load pavements included a N-S (19-01) runway, a primary taxiway, a warm-up apron, four connecting taxiways, a SAC operational apron and connecting taxiways, a SAC alert apron and taxiway, and hangar access aprons and connecting taxiways. The runway was 300 ft wide and 12,370 ft long; the SAC operational apron was 775 ft wide and 3007 ft long; and the taxiways were 75 ft wide. The light-load pavements included four taxiways, an ADC operational apron, an alert apron, and a hangar access apron and connecting taxiways. The taxiways were 75 ft wide; the ADC operational apron was

1301 ft long and 265 ft wide; and the operational apron extension was 700 ft long and 320 ft wide. A layout of the airfield is shown in plate 1. A pavement plan indicating the type of pavement on each facility is shown in plate 2.

Previous reports

- 9. Previous reports concerning the airfield facilities at KISAFB are listed below. Pertinent data were extracted from them for use in this condition survey.
 - a. Condition survey report: Ohio River Division Laboratories, CE, "Condition Survey Report, K. I. Sawyer Air Force Base, Michigan," March 1958, Rigid Pavement Laboratory, Mariemont, Ohio.

b. Pavement evaluation reports:

- (1) U. S. Army Engineer District, Detroit, CE, "Evaluation of Pavements, Rigid and Flexible, K. I. Sawyer Air Force Base, Michigan," April 1957, Detroit, Michigan.
- (2) _____, "Evaluation of Rigid Pavement, Warm-Up Apron and Primary Taxiway Extension, K. I. Sawyer Air Force Base, Michigan," August 1958, Detroit, Michigan.
- (3) _____, "Airfield Evaluation Report, K. I. Sawyer Air Force Base, Marquette County, Michigan," March 1960, Detroit, Michigan.
- (4) , "Airfield Evaluation Report, K. I. Sawyer Air Force Base, Marquette County, Michigan," October 1965, Detroit, Michigan.

History of Airfield Pavements

Design and construction history

10. Details of the design and construction history of the air-field pavements (extracted from the reports referenced in paragraph 9) are presented in table 2. Pavement thicknesses, descriptions, and other details are presented in table 3.

Traffic history

11. Information on the traffic at KISAFB was obtained from base operations personnel and other personnel familiar with the present and

past history. Prior to 1959, the amount of traffic was very light, with civilian aircraft accounting for about 50 cycles* per month and military aircraft accounting for about 5 cycles per month. The civilian traffic consisted mostly of DC-3 type aircraft operations, while the military traffic was primarily from C-47 and C-54 aircraft. During 1959 and 1960, F-101 aircraft accounted for the bulk of traffic. B-52 and KC-135 aircraft started operating from KISAFB in 1960. It was reported that the type traffic applied on the airfield from 1960 to 1971 would be comparable to present traffic conditions with respect to intensity and loads. The south (01) end of the runway is used for approximately 80 percent of the takeoffs and landings. During 1971, the facilities received 60 to 70 cycles per month of B-52 traffic and approximately 110 cycles per month of KC-135 traffic. The normal operating load for the B-52 during these cycles was approximately 390,000 lb and for the KC-135 was approximately 215,000 lb. There are about ninety B-52 and seventy KC-135 aircraft per year that, during practice alerts, taxi down the length of the runway, taxiway G, the primary taxiway, and taxiway H, and then return to their respective alert facilities. During these movements, the B-52 gross load is approximately 490,000 lb, and the KC-135 gross load is approximately 270,000 lb. These movements are not included in the cycles per month listed above.

Condition of Pavement Surfaces

Pavement inspection procedure

12. The following procedure was used in inspecting the rigid pavements. Representative features were selected for detailed inspection. The features were then inspected slab** by slab, and the defects were recorded. The locations of the individual pavement features, the inspection starting points, and the directions in which the pavements

^{*} A cycle of operation is one landing and one takeoff.

^{**} A slab is the smallest unit, containing no joints, of a given pavement feature.

were inspected (shown by arrows) are indicated in plate 1. The results of the rigid pavement survey for those features that were inspected in detail are presented in table 4. This table shows a quantitative breakdown of the various types of defects and a condition rating for each pavement feature. The procedures used for determining the condition rating of a pavement are described in Appendix III of Department of the Army Technical Manual TM 5-827-3, "Rigid Airfield Pavement Evaluation," dated September 1965.

Runway

In general, the condition of the pavement surface on the runway was considered to be excellent. The first 1000 ft of the south (01) end of the runway was in excellent condition, with no major defects recorded (table 4). The first 1000 ft of the north (19) end was also in excellent condition, having only four slabs in the second 500 ft with major defects and eight slabs in the first 500 ft with major defects. The interior portion of the runway from sta 10+00 to 63+00 (feature R7C) was overlaid by the Air Force in 1965. The overlay consisted of 3 in. of asphaltic concrete (AC) extending for 24 ft on either side of the center line and then tapering to 0 in. at a distance of 60 ft from the center line. The condition of this feature was rated as very good, with only a minor amount of transverse cracking observed in the surface (photo 1). These cracks varied in width from 1/2 in. to approximately 1-1/2 in. (photo 2). The 75-ft-wide outside edges of the runway from sta 10+00 to 113+00 (feature R8D), which consisted of 3 in. of AC surface, were in very good condition. However, there was some evidence of crack opening at longitudinal joints and a minor amount of shrinkage cracking (photo 3). The interior 150-ft-wide portion of the runway from sta 63+00 to 113+00 (plate 1) consisted of various thicknesses of portland cement concrete (PCC): 15 in. (feature R9C, R11C), 14 in. (feature RIOC), 17 in. (feature RI2C), and 16 in. (feature RI3C). All of these features were rated excellent, with only 12 major defects recorded.

Primary taxiways

14. The primary taxiway system consists of taxiway H, the primary

taxiway, taxiway G, and the apron taxiway. Taxiway H (feature TlA) contained no defects; the primary taxiway (features T2A, T3A, T4A, T5A, and T6A) contained only two major defects; and taxiway G (feature T7A) contained only five major defects (table 4). The conditions of these taxiways were rated as excellent. The SAC operational apron taxiway (features T9A, TlOA, TllA, and Tl2A) was not surveyed, since these pavements were covered with snow at the time of this survey. However, these areas will be surveyed at a later date.

SAC facilities

15. The SAC alert apron (feature A9B) and the SAC operational apron (feature A4B) also were not surveyed due to snow on the pavement in these areas. Taxiway A (feature T8B) and the SAC warm-up apron (feature A1B) were in excellent condition, with no major defects observed (table 4).

ADC facilities

- 16. The ADC operational apron (feature A2B) was constructed of 15-in.-thick PCC in 1955, and the apron extension (feature A3B) was constructed of 12-in.-thick PCC in 1961. Both areas were rated excellent in this survey, with no major defects observed (table 4).
- 17. All taxiways to the ADC facilities were constructed of AC. The ADC alert access taxiway (feature T15B) consisted of only 1-1/2 in. of AC surfacing and was rated in poor condition due to longitudinal cracks and rutting (photo 4). Taxiway B (feature T14B) consisted of 3 in. of AC surfacing and was in good condition, with only a minor amount of transverse and longitudinal cracking at the joints (photo 5). Taxiway C (feature T16B) consisted of 4 in. of AC surfacing and was in good condition, with only slight rutting and longitudinal cracking from overloading (photo 6). Taxiway D (feature T17B), also 4 in. of AC pavement, contained a minor amount of cracking but did not appear to contain the rutting and overload cracking that were observed on taxiway C. Connecting taxiways E and F
- 18. Both of these taxiways were constructed of 16 in. of PCC. Taxiway E (feature T18C) contained no major defects, and only about 5 percent of the slabs in taxiway F (feature T19C) contained major

defects. These pavements were both rated as excellent.

Maintenance

- 19. The maintenance program at KISAFB consists of joint resealing, replacement of slabs, crack sealing, slurry sealing, pop-out repair, and frost-heave repair. An annual pavement maintenance plan for the airfield, which was provided by the Air Force, is included in this report as Appendix A. This maintenance plan indicates the type and amount of maintenance that had been performed through 1971. The maintenance costs at KISAFB for FY 1972 amounted to \$23,000, which is about the yearly average.
- 20. Pop-outs were noted in several areas at this airfield. However, they are not occurring in large numbers and are not a major problem from a maintenance standpoint.

Evaluation

21. The latest pavement evaluation for this airfield was reported in 1965 (see paragraph 9b). Since some changes in gear configurations and methods of evaluation have been made since that time, a new evaluation table (table 5) has been prepared. The physical properties of the materials as indicated in the past reports have been used for this evaluation, with engineering judgment applied to specific pavement areas where performance has indicated that the load-carrying capacity should be modified from that obtained in using the strength properties assigned in the physical property data. An evaluation for the frost-melting period was not made, since the subgrade at KISAFB is considered to be a nonfrost-susceptible material.

Table 1
Climatic Data,* 1 January-31 December 1971

		rage Da		Precipita	tion, in.
Month	Max	Min	Mean	Rainfall	Snowfall
January	14.7	-1.0	6.9	5.13	92.8
February	21.7	3.2	12.4	2.68	33.9
March	29.2	8.5	18.9	2.63	26.3
Ap ri l	46.0	24.0	35.0	0.65	2.6
May	56.7	33.1	44.9	2.73	1.2
June	73.6	45.9	59.8	2.63	
July	71.1	48.5	59.8	2.76	
August	71.3	46.7	59.0	1.37	
September	65.6	47.0	56.3	3.39	
October	56.9	42.1	49.5	5.14	
November	36.6	24.7	30.7	3.15	28.5
December	27.3	12.5	19.9	2.34	22.9
Annual	47.6	27.9	37.8	34.60	208.2

^{*} Obtained from weather station at K. I. Sawyer AFB.

Table 2 Airfield Construction History

	Paveme	ent	Compt	10+10=	
Pavement Facility	Thickness in.	Type	Year(s)	Agency	Design Criteria
ADC hangar access apron	13	PCC	1955	CE†	Gear load - 80,000 lb Contact area - 100 sq in.
N-S runway (sta 10+00 to 63+00)	4	AC	1955	CE	Gear load - 100,000 lb
-S runway (sta 63+00 to 73+00)	15	PCC	1955	CE	Contact area - 100 sq in.
axiways C and D	4	AC	1955	CE	
ADC operational apron	15	PCC	1955	CE	
ADC alert apron and taxiway B	3	AC	1955	CE	Gear load - 25,000 lb Contact area - 100 sq in.
DC alert rear access apron	2-1/2	AC	1958	AIO	- ·
ADC warm-up apron	15	PCC	1956	CE	Gear load - 100,000 lb Spacing - 37 in. c-c Contact area - 267 sq in.
N-S runway (sta 73+00 to 80+00)	14	PCC	1957	CE	Gear load - 100,000 lb
I-S runway (sta 80+00 to 85+00)	15	PCC	1957	CE	Spacing - 37-1/2 in. c-c Contact area - 267 sq in.
I-S runway (sta 85+00 to 90+00)	17	PCC	1957	CE	l solitate and and
intermediate connecting taxiway F	16	PCC	1957	CE	
SAC alert apron and taxiway A	19	PCC	1958-59	CE	Gear load - 265,000 lb .
I-S runway (S end: 100-ft-wide sections, sta -0+70 to 2+50 and	20	PCC	1958-59	CE	Bicycle type Spacing - 37-62-37-in. Contact area - 267 sq in.
sta -0+70 to 5+00; N end: 100-ft- wide sections, sta 118+00 to 123+00 and sta 118+50 to 123+00)					Carlo
I-S runway (S end: 100-ft-wide sections, sta -0470 to 5+75 and sta 5+00 to 10+00; N end: 100-ft-wide section, sta 113+00 to 118+00)	19	PCC	1958-59	CE	0 10-1
4-S runway (S end: 100-ft-wide sections, sta 2+50 to 10+00 and sta 5+75 to 10+00; N end: 100-ft-wide sections, sta 113+00 to 118+50 and sta 113+00 to 123+00)	14	PCC	1958-59	CE	
N-S runway interior (150-ft-wide center section, sta 90+00 to 113+00)	16	PCC	1958-59	CE	160
I-S runway interior (75-ft-wide sections, each side sta 10+00 to 113+00)	3	AC	1958-59	CE	
nd connecting taxiways H and G	20	PCC	1958-59	CE	
intermediate connecting taxiway E	16	PCC	1958-59	CE	
AC warm-up apron	19	PCC	1958-59	CE	
rimary taxiway (sta 0+25 to 2+05)	20	PCC	1958-59	CE	
rimary taxiway (sta 2+05 to 86+87.5)	*	PCC	1958-59	CE	
Primary taxiway (sta 86+87.5 to 118+25)					
Center lane Outside lanes	20 19 to 20	PCC	1958-59	CE	
MAC operational apron access taxiways	20	PCC	1958-59	CE	
CAC operational apron taxiway	20	100	1970-79	O.L	
Center lane	20	PCC	1958-59	CE	
Outside lanes	20 to 16	PCC	1958-59	CE	
AC operational apron	16	PCC	1958-59	CE	
AC hangar access aprons and taxiway	13	PCC	1958-59	CE	Gear load - 160,000 lb Bicycle type Spacing - 37-62-37 in. Contact area - 267 sq in.
DC operational apron extension	12	PCC	1961	CE	Gear load - 100,000 lb Tricycle type Twin wheels spaced 37-1/2 in. c- Contact area - 267 sq in.
DC operational apron access taxiway	15	PCC	1962	CE	Gear load - 100,000 lb Tricycle type Spacing - 37-1/2 in. c-c Contact area - 267 sq in.
N-S runway (sta 10+00 to 63+00)	3**	AC	1965	AF	es

^{*} Thicknesses vary as shown in table 3.

** Overlay extending for 24 ft on either side of the center line and then tapering to 0 in. at a distance of 60 ft from the center line.

† CE denotes Corps of Engineers.

Table 3

UMMARY OF PHYSICAL PROPERTY DATA

FACILITY				OVERLAY PAVEMENT			PAVEMENT			BASE		SUBGRADE		GENERAL
ATION	LENGTH	HIDTH	THICK.	DESCRIPTION	FLEX. STR PSI	THICK.	DESCRIPTION	FLEX.	THICK.	CLASSIFICATION	₩ 8 ×	CLASSIFICATION	# 8 ×	CONDITION OF AREA CONSIDERED
F-S Runway Sta -0+70 to 5+00 Center (100 ft), Sta -0+70 to 2+50 E Side (100 ft)		100				50	Portland cement concrete	029				Sand (SP and SP/SM)	350	Excellent
N-S Runway Sta -0+70 to 5+75 W Side		100			î.	19	Portland cement	670				Sand (SP and SP/SM)	350	Excellent
F.S. Runway Sta. 5+00 to 10+00 Sta. 113+00 to 118+00 RSB R14B	500	100				19	Portland cement concrete	670				Sand (SP)	38	Excellent
F-S Rurway Sta 5+75 to 10+00 W Side Sta 2+50 to 10+00 E Side R6D		100				177	Portland cement concrete	670				Send (SP)	350	Excellent
N-S Runway Sta 10+00 to 63+00 R7C	5,300	150	3	Asphaltic concrete (Center 48 ft)		4	Asphaltic concrete		8	Stabilized aggregate 10 Crushed limestone (GW)	† 001	Sand (SP and SP/SM)	%	Very good
N-S Runway Sta 10+00 to 113+00 Outside Edges R&D	10,300	75				3	Asphaltic concrete		6	Crushed limestone (GW)		Sand (SP and SP/SM)	92	Very good
N-S Runway Sta 63+00 to 73+00 R9C	1,000	150				15	Fortland cement concrete	007				Sand (SP and SP/SM)	350	Excellent
N-S Runway Sta 73+00 to 80+00 R100	700	150				17	Portland cement concrete	790				Sand (SP and SP/SM)	350	Excellent
N-S Rumay Sta 80+00 to 65+00	2005	150				15	Fortland cement concrete	062				Send (SP and SP/SM)	350	Excellent
N+8 Runway Sta 85+00 to 90+00 R120	200	150				17	Portland cement concrete	062				Sand (SP and SP/SM)	350	Excellent
F-S Runway Sta 90+00 to 113+00 R13C	2,300	150				16	Portland cement	670				Send (SP)	350	Excellent
M-S Runway Sta 118+00 to 123+00 R16A	500	200				50	Portland cement	670				Sand (SP and SP/SM)	350	Excellent
M-S Runnay Sta 113-00 to 123-00 W Side Sta 113-00 to 118-50 E Side R15D		100				Ħ.	Fortland cement concrete	670				Sand (SP and SP/SM)	3,20	Excellent
South End Connecting Taxiway H	900	22				50	Fortland cement concrete	720				Sand (6P)	350	Excellent
ALS FORM														of 4 sheets

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Table 3 (Continued)

SUMMARY OF PHYSICAL PROPERTY DATA

FACILITY				OVERLAY PAVEMENT			PAVEMENT	0.00 St. (200)		BASE		SUBGRADE		GENERAL
FACILITY NUMBER AND IDENTIFICATION	N LENGTH	WIOTH TR	THICK.	DESCRIPTION	FLEX. STR PSI	THICK.	DESCRIPTION	FLEX.	THICK.	CLASSIFICATION	88×	CLASSIFICATION	8 8 ×	CONDITION OF AREA CONSIDERED
Primary Tuxivay Sta 0+25 to 2+05 T2A	180	22				50	Portland cement concrete	730				Sand (SP and SP/SM)	350	Excellent
Primary Taxivay (Center lane) Sta 86+87.5 to 118+25 T5A	3,137.5	52				50	Portland cement concrete	730				Sand (SP)	350	Excellent
rimary Taxivay (Center Lane) Sta 2+05 to 13+45	1,140	52	8.5	Portland cement concrete	730	16 Eq. Thick 20.5	Portland cement concrete	007				Sand (SP and SP/SM)	350	Excellent
Primary Taxivey (Right Lane) Sta 2+05 to 13+05 T3A	1,100 A	55	8.5	Fortland cement concrete	730	15-16 Eq. Thick 19.8	Portland cement concrete	007				Send (SP and SP/SM)	350	Excellent
Primary Taxivay (Left Lane) Sta 2+05 to 13+85	1,180 A	52	п	Portland cement concrete	730	15-16 Eq. Thick 21.9	Portland cement concrete	007				Sand (SP and SP/SM)	350	Excellent
Primary Taxivay (Center Lane) Sta 13+45 to 15+25 Tua	180	25	10,5	Portland cement concrete	730	13 Eq. 1 Thick 19.3	Portland cement concrete	730				Sand (SP and SP/SM)	350	Excellent
Primary Taxiway (Hight LAme) Sta 13405 to 15425 ThA	250 A	25	10.5	Portland cement concrete	730	13 Eq. Thick 19.3	Portland cement concrete	730				Sand (SP and SP/SM)	350	Excellent
Primary Taxivay (Left Lane) Sta 13+85 to 15+25	1140	25	13	Portland cement concrete	730	13 Eq. Thick 21.4	Portland cement concrete	730				Sand (SP and SP/SM)	3%	Excellent
Sta 15+25 to 70+47.5± Tha	5,522.5	52	16	Fortland cement concrete	730	#	Asphaltic concrete	* 500*	6	Stabilized aggregate Crushed stone	100+	Sand (SF and SP/SM)	98	Excellent
Primary Taxiway (Center Lane) Sta 70+47.5 to 71+37.5	8.	25	13.5	Portland cement concrete	730	13 Eq. Thick 21.8	Portland cement concrete	730		-		Sand (SP and SP/SM)	350	Excellent
Primary Taxinay (Right Lane) Sta 69+75 to 71+37.5	162.5 A	52	13.5	Portland cement concrete	730	13 Eq. Thick 21.8	Portland cement concrete	730				Sand (SP and SP/SW)	350	Excellent
Primary Taxinay (Left Lane) Sta 71+17.5 to 71+62.5	4	52	16	Portland cement concrete	730	13 Eq. Thick 24.0	Portland cement concrete	730				Sand (SP and SP/SW)	350	Excellent
Primery Taxivay (Center Lane) Sta 71+37.5 to ACAST c	1,550	52	89	Portland cement concrete	730	17 Eq. Thick 21.0	Portland cement concrete	062				Sand (SP and SP/SM)	350	Excellent

SUMMARY OF PHYSICAL PROPERTY DATA

FACILITY				OVERLAY PAVEMENT			PAVEMENT			BASE		SUBGRADE		GENERAL
FACILITY NUMBER AND IDENTIFICATION	LENGTH	WIDTH	THICK.	DESCRIPTION	FLEX. STR PSI	THICK.	DESCRIPTION	FLEX. STR PSI	THICK.	CLASSIFICATION	80 g ×	CLASSIFICATION	₩ 8 ×	0
Primary Taxiway (Right Lane) Sta 71+37.5 to 86+87.5	1,550	8	σο	Portland cement concrete	730	15-17 Eq. Thick 20.0	Portland cement concrete	862				Sand (SP and SP/SM)	350	Excellent
Primary Taxiway (Left Lane) Sta 71+62.5 to 86+87.5	1,525	25	п	Fortland cement concrete	730	15-17 Eq. Thick 22.2	Portland cement concrete	790				Sand (SP and SP/SM)	88	Excellent
Primary Taxivay (Ontside Lanes) Sta 86+87.5 to 118+25	3,137.5	90	п	Fortland cement concrete	730	19-20 Eq. Thick 19.5	Portland cement concrete	730				Sand (SP)	320	Excellent
North End Connecting Taxiway G	1,251	75				20	Portland cement concrete	059				Sand (SP)	350	Excellent
SAC Operational Apron Access Taxiways (3) T9A T10A T10A	250	75				50	Portland cement concrete	089				Send (SP)	350	
SAC Operational Apron Taxiway (Center Lane) T12A	3,682±	25			0	20	Fortland cement concrete	989				Sand (SP)	350	
SAC Operational Apron Taxiway (Outside Lane)	3,757±	95				16-20	Portland cement concrete	989				Sand (SP)	350	
SAC Operational Apron Alg	3,007	775				91	Portland cement concrete	680				Sand (SP)	350	
SAC Alert Apron and Taxiway A (74,130 sq yd) A9B T8B						19	Fortland cement concrete	630				Sand (SP)	350	Excellent
SAC Warm-up Apron (25,900 sq.yd) AlB						19	Portland cement concrete	720				Sand (SP)	350	Excellent
SAC Hangar Access Aprons and Taxiway (18,600 sq yd) T13B A5B						13	Fortland cement concrete	969				Sand (SP)	350	
Taxiways C and D T16B	835	75				4	Asphaltic concrete		6	Stabilized aggregate	100+	Sand (SP and SP/SM)	52	Good
ADC Alert Apron and Taxiway B A7B	1,558.5					es .	Asphaltic concrete		9	Stabilized aggregate	100+	Sand (SP and SP/SM)	%	Good
ADC Alert Bear Access Apron AloB	550±	150±				2.5	Asphaltic concrete		9	Stabilized aggregate	As- sumed 80+	Sand (SP and SP/SW)	%	
ADC Warm-up Pad (6,300 sq yd) ABB						15	Portland cement concrete	740				Sand (SP)	300	
											-		_	
1000)	(3 of 4 sheets

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Table 3 (Continued)

SUMMARY OF PHYSICAL PROPERTY DATA

FACILITY			1	1	OVERLAY PAVEMENT			PAVEMENT			BASE	I	SUBGRADE	1	GENERAL
CILITY NUMBER AND IDENTIFICATION	LENGTH	# ta		THICK.	DESCRIPTION	STR. PSI	THICK.	DESCRIPTION	STR .	THICK.	CLASSIFICATION	# 8 ×	CLASSIFICATION	₹8×	CONDITION OF AREA CONSIDERED
rt Apron Access Taxiway [1158	950	75					1.5	Asphaltic concrete		10	Stabilized aggregate	As- sumed 80+	Sand (SP and SP/SM)	%	Poor
Operational Access Taxiway T20B	524	8					15	Portland cement concrete	700				Send (SP)	300	Very good
Operational Apron	1,301	592					15	Portland cement concrete	902				Sand (SP and SP/SM)	300	Excellent
Operational Apron Extension A3B	700	350					टा	Portland cement concrete	700				Sand (SP)	300	Excellent
gar Access Aprons	280 150	184					ដ	Portland cement concrete	200				Sand (SP and SP/SM)	300	
ways E and F 118c T18c T19c	9775	22					16	Fortland cement concrete	089				Sand (SP)	300	Excellent
runs Each End RZX	150	300					0	Asphaltic concrete		9	Crushed limestone (GW)		Sand (SP and SP/SM)		goog
rruns Each End RLX	830	300						Double bituminous surface treatment		9	Crushed limestone		Sand (SP and SP/SM)		Good
			-	1										1	100

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Second S	DATE:	DATE: April 1972				S	SUMMARY OF	Y OF	DATA	1	RIGID PAVEMENT CONDITION SURVEY	AVEME	ENT	TIONO	NOI	SURVE	>				AFB	AFFIELD: K. I. AFB, Michigan	I. Sawyer	yer
Manage of 1 Each 15		FEATURE	SLAB	APPROX	PAVE.						1 1 1 1 1 1 1 1	BS COP	NTAININ	IND N	CATED	DEFEC	TS				* 0			
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REGENCE LOCATIONAL CACK Western State Contractor Contractor		turway Ol End End 500 ft	25x25		14 and 19										#				Φ	1				Excel- lent
RIOR Burney STACES 108 14 2 5 5 1 9 9 18 18 19 19 19		dunway Sta 63+00 to 73+00	25x25		15		2						1	-	7					. 				Excel- lent
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RIGA Runway 19 End 25x25 240 14 and 5 1 2 1 1 1 1 1 1 1 1		dunway 19 End	25x25		14 and 19	Commence of the	П					-	Q,	-	1				7	r				Excel- lent
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LONGITUDINAL CRACK																								
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April 1715	FEATURE	DESIGNATION					Primary Taxiway Sta 86+87.5 to 118+25	5	Taxiway A	SAC Warm-up Apron	ADC Operational Apron	ADC Operational Apron Extension	REMARKS: * A complete survey was not made due	-1/4**
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SUMMARY OF DATA - RIGID PAVEMENT CONDITION SURVEY	CONT	S									
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April 1972	FEATURE	DESIGNATION	ay E	ay F							-1/4**
11	FEA		Taxiway E	Taxiway F						T REMARKS:	DDG DOES A
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MONTH: April FEATURE NO. DESIGNAT	M	ATION			-	-		-	-			9 (2)	
u z	ril YR: 1972	1972				TRIC	TRICYCLE ARRANGEMENT	EMENT				BICYCLE	
ž.	JRE	PAVEMENT	SINGLE 100-PSI TIRE PRESSURE	SINGLE 100-SQ-IN. CONTACT AREA	SINGLE Z41-SQ-IN. CONTACT AREA		SINGLE TANDEM 60-IN. SPACING 400-5Q-IN.	T# 37-IN. C-C 267-5Q-IN. CONTACT AREA	TW 44-IN. C-C 630-5Q-IN. CONTACT AREA	TWIN TANDEM 33 IN. N 46 IN. 208-SQ-IN. CONTACT AREA	C-5A GEAR CONFIGURATION	SPCG 37-52-37 267-59-IN.	REMARKS
	DESIGNATION	USE	-	2	3	4	5	6	7	EACH TIRE	đi	EACH TIRE	
	S Runway Sta -0+70 to 5+00 Center (100 ft)	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	540,000	
N-S Runway Sta 5+00 10+00	S Runway Sta 5+00 to 10+00	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	540,000	1975
R7C N-S Runway Sta 10+0 63+00	S Runway Sta 10+00 to 63+00	Capacity	155,000+	65,000	155,000+	220,000+	200,000+	320,000	230,000+	380,000+	800,000+	000,024	
R9C N-S Runway Sta 63+0 73+00	Sta 63+00 to 73+00	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	550,000	
R10C N-S Runway Sta 73+0 80+00	Sta 73+00 to 80+00	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	550,000	
Rilc N-S Runway Sta 80+0 85+00	-S Runway Sta 80+00 to 85+00	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	+000,009	
R12C N-S Runw Sta 85 90+00	N-S Runway Sta 85+00 to 90+00	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	+000,000	
R13C N-S Runway Sta 90+0 113+00	S Runway Sta 90+00 to 113+00	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	560,000	
R14B N-S Runway Sta 113+ 118+00	S Runway Sta 113+00 to 118+00	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	540,000	
R16A N-S Runway Sta 118+ 123+00	Sta 118+00 to 123+00	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	240,000	
Note: + sig	gn denotes	+ sign denotes allowable gross loading greater than maximum gross weight of any existing aircraft having indicated gear configuration.	loading gre	ater than may	Kimum gross w	reight of any	v existing a	Ircraft havir	ng indicated	gear configur	ation.		

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(1 of 4 sheets)

WES FORM NO. 999

Table 5 (Continued)
SUMMARY OF PAVEMENT EVALUATION

	MONTH: April VR: 1972	972				TRIC	TRICYCLE ARRANGEMENT	EMENT				BICYCLE	
1		PAVEMENT	SINGLE 100-PSI THE PRESSURE	SINGLE 100-SQ-IN.	SINGLE 241-5Q-IN. CONTACT AREA	. <	SINGLE TANDEM 60-IN. SPACING 400-SQ-IN.	TW 37-IN. C-C 267-5Q-IN. CONTACT AREA	TW 44-IN. C-C 630-5Q-IN. CONTACT AREA	TWIN TANDEM 33 IN. × 46 IN. 208-5Q-IN.	CONFIGURATION	TWIN TWIN SPCG 37-62-37 267-50-IN.	REMARKS
NO.	DESIGNATION	USE	200	2	and the same	EACH TIRE	CONTACT AREA	EACH TIRE	EACH TIRE	EACH TIRE	a	EACH TIRE	
TIA	South End Connecting Taxiway H	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	290,000	
T2A.	Primary Taxiway Sta 0+25 to 2+05	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	+000,000	
T3A	Primary Taxiway (Center Lane) Sta 2+05 to 13+45	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	+000,009	
T3A	Primary Taxiway (Center Lane) Sta 13+45 to 15+25	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	550,000	
T3A T4A	Primary Taxiway Sta 15+25 to 70+47.5	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	550,000	
ThA	Primary Taxiway (Center Lane) Sta 70447.5 to 71+37.5	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	+000,0009	
T5A.	Primary Taxiway (Center Lane) Sta 71+37.5 to 86+87.5	Capacity	155,000+	85,000+	155,000+	520,000+	200,000+	330,000+	230,000+	380,000+	800,000+	+000,0009	
T6A	Primary Taxiway (Center Lane) Sta 86+87.5 to 118+25	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	580,000	
T7A	North End Connecting Taxiway G	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	580,000	
		1											

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Table 5 (Continued)
SUMMARY OF PAVEMENT EVALUATION

PAYMENENT Unique Control of State Control o		W	ATION		LOAD-CARRYIN	IG CAPACITY IN	LB OF GROSS	OSS PLANE LOAD FOR INC	EMENT	L'ANDING GEAR	LOAD-CANKYING CAPACITY IN LE OF GROSS PLANE LOAD FOR INDICATED LANDING GEAR TYPES AND CONFIGURATIONS TRICYCLE ARRANGEMENT	NFIGURATIONS	BICYCLE	
PENTUNE PAUDENT PAUD	2	MONTH: April TH:	1972				THE STATE OF THE S	CICLE ARRAINS	SEMEN!				10000	
Designation Capacity Capaci		FEATURE	PAVEMENT		SINGLE 100-SQ-IN. CONTACT AREA			SINGLE TANDEM 60-IN. SPACING 400-5Q-IN. CONTACT AREA	TW 37-IN. C-C 267-50-IN. CONTACT AREA EACH TIRE	TW 44-IN, C-C 630-5Q-IN, CONTACT AREA EACH TIRE	33 IN. 7 48 IN. 208-50-IN. CONTACT AREA EACH TIRE	CONFIGURATION	SPCG 37-62-37 267-50-IN. CONTACT AREA EACH TIRE	REMARKS
SMC Operational Approximational Approxi	NO		3000	-	2	3	4	S	9	7	80	6	10	
SAC Operational August Section	TOA TIOA		Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	540,000	T
SAC Operational Appron Capacity 155,000+ 85,000+ 155,000+ 200,000+ 310,000 230,000+ 380,000+ Appron	T12A		Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	240,000	
SAC Alert Algorithm Capacity 155,000+ 155,000+ 220,000+ 200,000+ 330,000+ 230,000+ 380,000+ Abren and Taxiway A Auren Capacity 155,000+ 155,000+ 155,000+ 220,000+ 200,000+ 230,000+ 380,000+ Abres And Hardway Capacity 150,000+ 155,000+ 155,000+ 155,000+ 200,000+ 200,000+ 250,000+ 380,000+ Abress And Taxiway Capacity 155,000+ 55,000 115,000 170,000 200,000+ 280,000+ 280,000+ Abress And Taxiway Capacity 75,000 155,000+ 155,000+ 220,000+ 280,000+ 280,000+ Abress Taxiway Capacity 155,000+ 155,000+ 220,000+ 280,000+ 380,000+ Abron Access Taxiway Capacity 155,000+ 155,000+ 220,000+ 265,000- 230,000+ 380,000+ Abron Access Taxiway Capacity 155,000+ 155,000+ 220,000+ 265,000- 230,000+ 380,000+ Abron	ALB	SAC Operational Apron	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	310,000	230,000+	380,000+	800,000+	000,024	
Abcreas Aprona Capacity 155,000+ 85,000+ 155,000+ 220,000+ 300,000+ 330,000+ 380,000+ 380,000+ Abcreas Aprona Capacity 150,000+ 85,000+ 155,000+ 150,000+ 150,000+ 200,000+ 255,000 230,000+ 280	A9B T8B	SAC Alert Apron and Taxiway A	Capacity	155,000+	85,000+	155,000	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	520,000	
SAC Hangar Access Aprons Capacity 150,000 85,000+ 155,000+ 220,000+ 200,000+ 255,000 230,000+ 380,000+ Taxiway C Taxiway C T	AlB	SAC Warm-up Apron	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	380,000+	800,000+	260,000	
Parkingy C Capacity 155,000+ 65,000 115,000 170,000 200,000+ 200,000 230,000+ 280,000	TT13E A5B	A Ac	Capacity	150,000	85,000+	155,000+	220,000+	200,000+	255,000	230,000+	380,000+	800,000+	360,000	
ADC Alert Apron Capacity 85,000 55,000 80,000 110,000 150,000 140,000 170,000 190,000 190,000 Access Taxiway B ADC Operational Capacity 155,000+ 85,000+ 155,000+ 220,000+ 200,000+ 265,000 230,000+ 380,000+ Apron Access Taxiway ADC Operational Capacity 155,000+ 85,000+ 155,000+ 220,000+ 200,000+ 265,000 230,000+ 380,000+ Apron Access Taxiway ADC Operational Capacity 155,000+ 85,000+ 155,000+ 220,000+ 200,000+ 265,000 230,000+ 380,000+ Apron Apron Advon	TI CE	Taxiway Taxiway	Capacity	155,000+	65,000	115,000	170,000	200,000+	200,000	230,000+	280,000	670,000	260,000	
ADC Warm-up Pad Capacity 155,000+ 85,000+ 155,000+ 220,000+ 220,000+ 260,000 155,000 185,000 185,000	A7B T14B		Capacity	85,000	55,000	80,000	110,000	150,000	140,000	170,000	190,000	260,000	(a)	
Abc Narm-up Pad Acess Taxiway Capacity 155,000+ 85,000+ 220,000+ 200,000+ 280,000+ 280,000+ 380,000+ Alert Apron Acess Taxiway Capacity 23,000 23,000 50,000 50,000 75,000 75,000 130,000 Apron Acess Taxiway Apron Acess Taxiway 155,000+ 155,000+ 155,000+ 220,000+ 200,000+ 265,000 330,000+ 380,000+	Alob		Capacity	75,000	10,000	75,000	000,06	125,000	11,15,000	165,000	185,000	520,000	(a)	
Altert Apron Access Taxiway ADC Operational Capacity 155,000+ 85,000+ 155,000+ 220,000+ 200,000+ 265,000 230,000+ 380,000+ Apron	A8B	ADC Warm-up Pad	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	280,000	230,000+	380,000+	800,000+	390,000	
Apron Access Capacity 155,000+ 85,000+ 155,000+ 220,000+ 265,000 255,000 230,000+ 380,000+ Abron Capacity 155,000+ 85,000+ 155,000+ 220,000+ 200,000+ 265,000 230,000+ 380,000+	T15E	A		23,000	23,000	20,000	50,000	80,000	75,000	(a)	130,000	360,000	(a)	
ADC Operational Capacity 155,000+ 85,000+ 155,000+ 220,000+ 200,000+ 265,000 230,000+ 380,000+ Apron	T20B	110000	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	265,000	230,000+	380,000+	800,000+	370,000	
	A2B	ADC Operational Apron	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	265,000	230,000+	380,000+	800,000+	370,000	

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WES FORM NO.

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Table 5 (Continued) SUMMARY OF PAVEMENT EVALUATION

		REMARKS						li of li chaste
	BICYCLE	SPCG 37-62-37 267-50-IN.	EACH TIRE	270,000	520,000	320,000		(1)
FIGURATIONS		C-5A GEAR CONFIGURATION		800,000+	800,000+	800,000+		Section 1
LOAD-CARRYING CAPACITY IN LB OF GROSS PLANE LOAD FOR INDICATED LANDING GEAR TYPES AND CONFIGURATIONS		TWIN TANDEM 33 IN. × 48 IN. 208-50-IN.	EACH TIRE	370,000	380,000+	380,000+		
LANDING GEAR		TW 44-IN. C-C 630-SQ-IN.	EACH TIRE	230,000+	230,000+	230,000+		
OR INDICATED	EMENT	TW 37-IN. C-C 267-5Q-IN.	EACH TIRE	190,000	330,000+	230,000		
PLANE LOAD F	TRICYCLE ARRANGEMENT	SINGLE TANDEM 60-IN. SPACING 400-SQ-IN.	CONTACT AREA	200,000+	200,000+	200,000+	•	
LB OF GROSS	TRIC	TW 28-IN, C-C 226-59-IN, CONTACT AREA	EACH TIRE	165,000	220,000+	220,000+		
G CAPACITY IN		SINGLE 241-SQ-IN.	9	155,000+	155,000+	155,000+		
OAD-CARRYIN		SINGLE 100-5Q-IN.		85,000+	85,000+	85,000+		
		SINGLE 100-PSI	-	110,000	155,000+	135,000		
Sawyer	1972	PAVEMENT	USE	Capacity	Capacity	Capacity		
NAME OF AIRFIELD: K. I. Sawyer	MONTH: April YR: 1972	FEATURE	DESIGNATION	ADC Operational Apron Extension	Taxiway E Taxiway F	Hangar Access Aprons		
NAME OF	MON		NO.	A3B A	T18c T T19c T	A6B B		

WES FORM NO. 999

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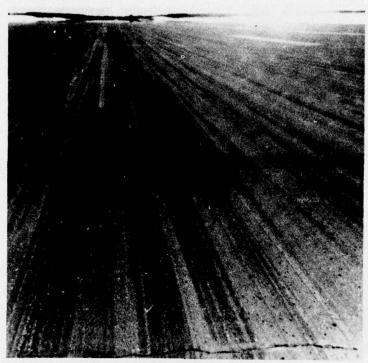


Photo 1. Runway surface (feature R7C), sta 10+00 to 63+00; condition rated very good



Photo 2. Transverse crack in runway (feature R7C), sta 10+00 to 63+00



Photo 3. Shrinkage cracks in outside edges of runway (feature R8D), sta 10+00 to 113+00



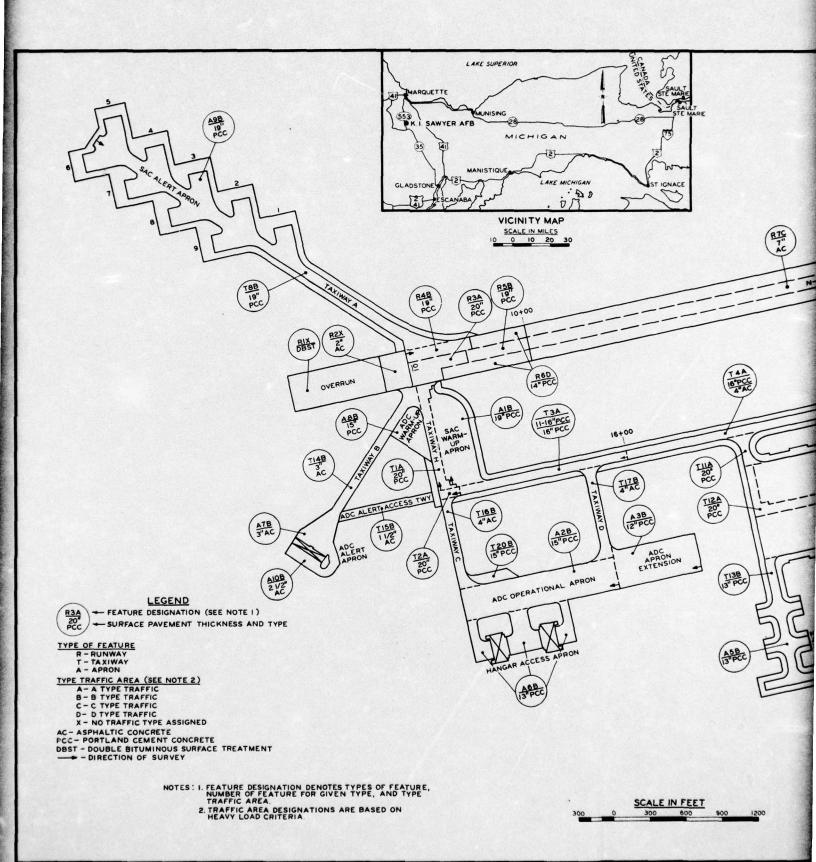
Photo 4. Rutting and longitudinal cracks in ADC alert access apron taxiway (feature T15B)

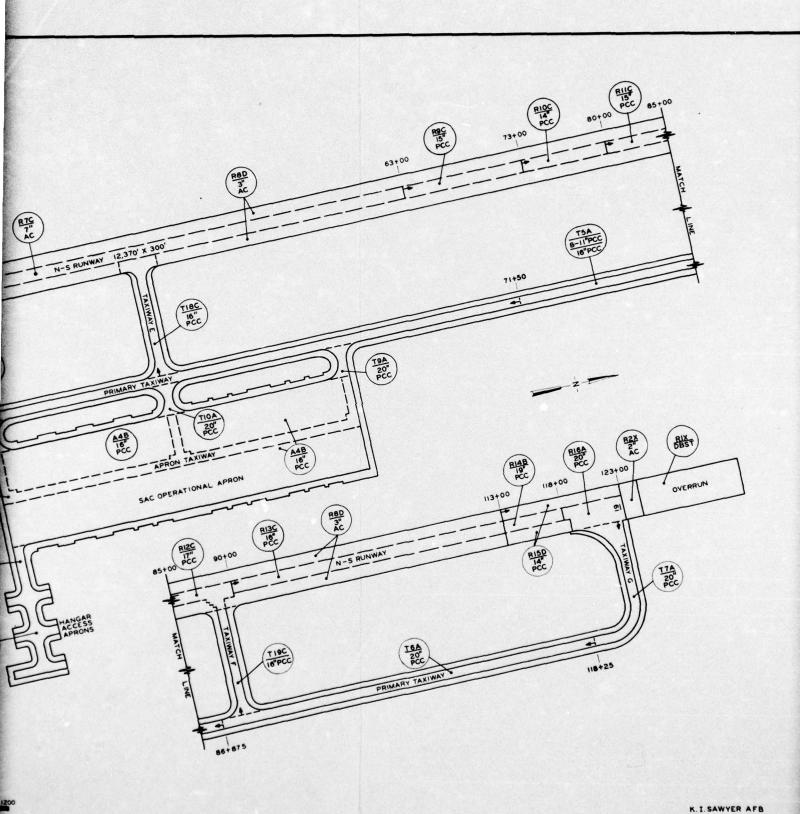


Photo 5. Cracks in taxiway B (feature T14B)

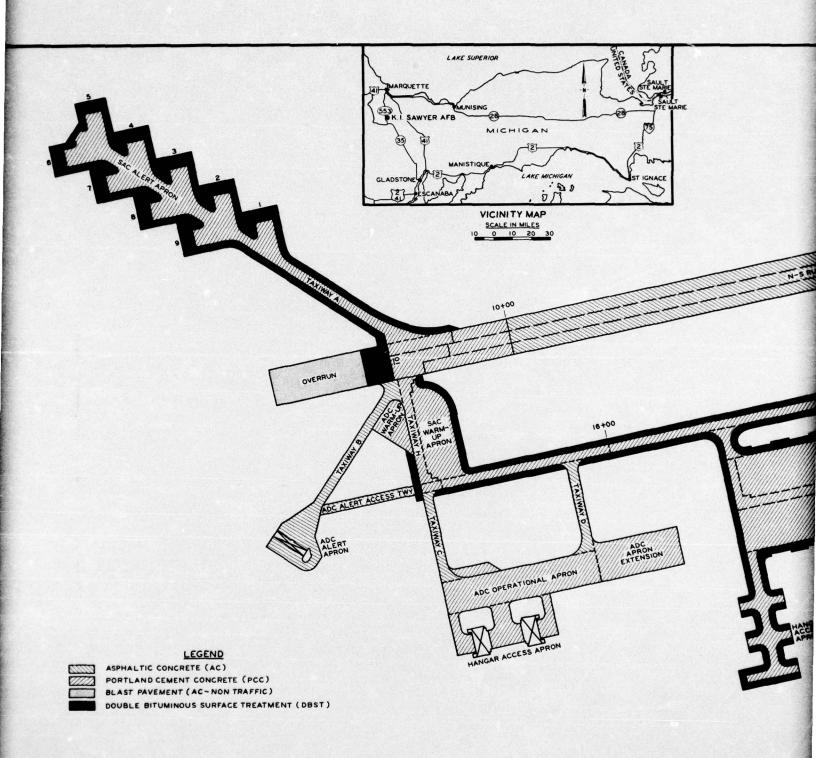


Photo 6. Distressed area of taxiway C (feature Tl6B)

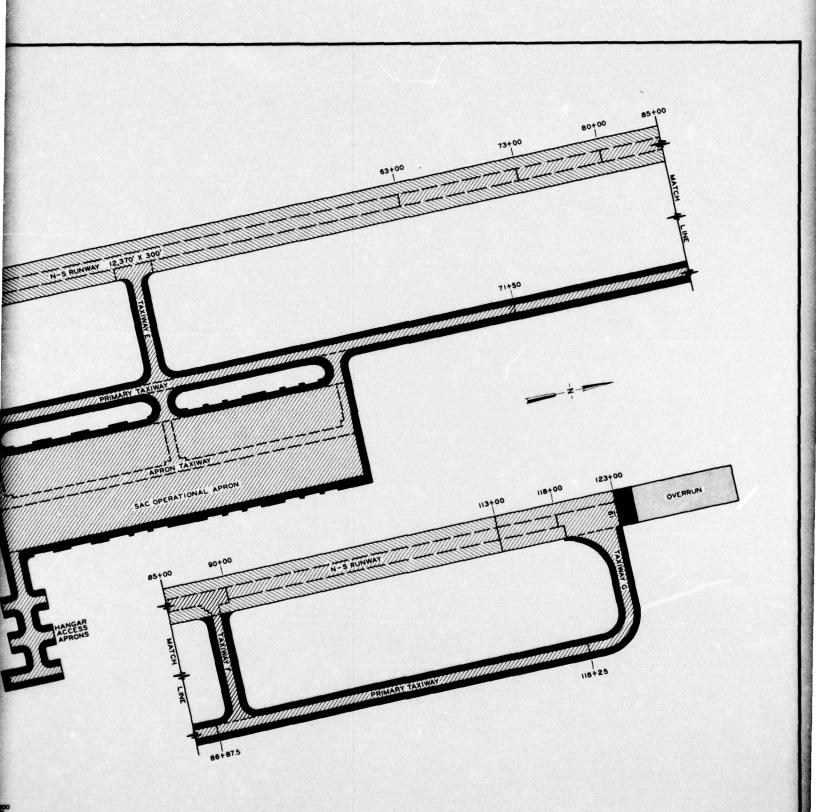




AIRFIELD LAYOUT



300 0 300 600 900 120



K.I. SAWYER AFB

Appendix A: K. I. Sawyer Annual Maintenance Plan

K. I. Sawyer Annual Maintenance Plan

AIRCRAFT PAVEMENTS -RUNWAYS, TAXIWAY, APRON, MISSILE COMPLEX RUNWAY, ETC.

. Š	No. Description	Pavement Type	Year Constructed	Maint & Repair History (Contract Only)	Present and Proposed Maint and Repair
₹	Runway, Prim, Inst 12,370' x 300'				
	Sta - 0 + 70 to Sta 10 + 00 300' wide 20" PCC 1st 570' 19" PCC 2nd 500'	Rigid Heavy	1959	Jts resealed '63, '67 Pop-out repair '62	Joint Sealing KIS 81-2 CY 73
	Sta 10 + 00 to Sta 63 + 00 Center 150' wide 7" A.C.C. 8" Stab Agg Base	Flexible Heavy	1955	Seal Coat 1956 Slurry Seal - 63 3" Bituminous overlay '65, Joints'67	Joint Sealing KIS 79-2 CY '72 Slurry Seal KIS 86-8 CY '73 1 1/2 Bit. Overlay KIS 91-5 CY '75
ri .	Sta 63 + 00 to Sta 90 + 00 Center 150' wide 6300 - 7300 15" 7300 - 8500 14" 8500 - 9500 17"	Rigid	1957	Joints resealed '67	Project KIS 81-2 Joint Sealing CY '73 In House - Repair Popouts
4	Sta 90 + 00 to Sta 113 + 00 Center 150' wide 16" PCC	Rigid Heavy	1959	Replace 695 SY Frost Heave '63 Popout repair '62 Joints resealed '67	Project KIS 81-2 Joint Sealing CY '73

Project KIS 81-2 Joint Sealing CY 73	Project KIS 79-2 Joint Sealing CY '72 Slurry Seal CY '73 KIS 86-8	Reseal CY '75 Project KIS 85-4	Replace 150' x 300' Blast Pad, Install Drains KIS 67-6 CY '72 KIS 85-4 Reseal CY '75		Project KIS 88-5 Reseal Joints CY '75
Joints resealed '63, '67 Popout repair '62	Slurry Seal 1963 Joints resealed '66, '67	Reseal North & South South Overrun '66, '71	Resealed CY '66, '71		Joints resealed CY '70
1959 a Side	le 1959	affic	le 1959 affic		1959
Sta 113 + 00 to Rigid Sta 123 + 0 Heavy 300' wide 113-118 - 19" Center 150' - 14" Outside 75' Ea Side 123-125 - 20" - 14" West 75'	Sta 10 + 00 to Flexible Sta 113 + 00 Heavy 75' wide ea side 3" A.C.C. 9" Stab. Agg. Base	South Overrun Flexible 930' x 300' Non-Traffic 2" A.C.C 6" Stab. Agg. Base-1st 150' 1/2" Ubl B.T., 7 1/2" Stab. Agg. Base	North Overrun Flexible 1,000' x 300' Non-Traffic 2" A.C.C6" Stab. Agg. Base-lst 150'	SAC Alert	SAC Alert T/W Rigid & Aprons 3313' x 75' Heavy 245' x 150' 19" PCC
ń	•		&	ъ.	6

KIS 91-2 Slurry Seal CY '72	KIS 91-2 Slurry Seal '72 KIS 76-8 Replace Log-Air Pave. CY 72	KIS 80-3 Reseal Joints CY '73		'67 Project KIS 80-3 Joint Sealing PCC CY '73	'67 Project KIS 80-3 Joint Sealing PCC CY '73	'67 Project KIS 80-3 Joint Sealing CY'73
		1 '63		1 '63,	1 '63,	1 '63,
eal '6	eal '6.	esealec eplacec		esealec	esealec	esealed
Slurry Seal '63	Slurry Seal '63	Joints resealed '63 625 SY replaced '63		Joints resealed '63, '67	Joints resealed '63,	Joints resealed '63,
1955	1958	1956		1959	1959	1959
Flexible Light	Flexible Light	Rigid Light		Rigid Heavy	Rigid Heavy	Rigid Heavy
ADC Alert Apron & Taxiway 1558' x 75' 3" ACC 9" Stab. Agg. Base	ADC Alert Rear Access Apron & N-S Taxiway 15,000 SY 2 1/2" ACC 6" Stab. Agg. Base	ADC Warm-up Apron 6.300 SY 15" PCC	Taxiways	Primary Parallel (11,938' x 75') Varies - Overlayed on ACC	End connecting "H" & Warm-up Pad (900' x 75')-20'PCC (25,900 SY Warm-up)- 19"PCC	Int. connecting "E" (900' x 75')-16"PCC
9	Ħ	12.	D.	13.	14.	15.

ADC Alert

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Project KIS 80-3 Joint Sealing PCC CY '73	Project KID 80-3 Joint Sealing PCC CY '73	Project KIS 91-2 Slurry Seal CY '73	Project KIS 81-4 Joint Sealing PCC CY '74		Project KIS 88-5 Reseal Joints CY '75	Project KIS 88-5 Reseal Joints CY '75	Project KIS 88-5 Reseal Joints CY '75	Project KIS 88-5 Reseal Joints CY '75
Joints resealed '63, '67 Replace fly-ash test sect, '63	Joint resealed '67	Slurry Seal '63 Joints resealed '67	Joints resealed '68, '67 Shoulders Slurry seal '66		Joints resealed '70	Joints resealed '70	Joints resealed '70	Joints resealed
1957	1959		1959		1955	1961	1955	1959
Rigid	Rigid	Flexible Light	Rigid Heavy		Rigid Light	Rigid Light	Rigid	Rigid Light
Int. connecting "F" (900' x 75') 16" PCC	End connecting "G" (1109' x 75') 20" PCC	ADC Operational Apron Access (760' x 75') 4" ACC Stab. Agg. Base	SAC Operational Apron Access (10,000 SY)	Aprons	ADC Operational (1300' x 300') (43,333 SY) 15" PCC	ADC Operational Addn (4,000 SY) 15" PCC	ADC Hangar Access Apron Center (8,300 SY) 13"PCC	ADC Hangar Access Apron (N. and S.) 4,400 SY 13" PCC
16.	17.	18.	19.	ъ.	20.	21.	22.	23.

Project KIS 88-5 Reseal Joints CY '75	Project KIS 81-4 Reseal Joints CY '74	Project KIS 81-4 Reseal Joints PCC CY '73		Project KIS 79-2 Reseal T/W Joints CY '72 Project KIS 88-2 Slurry Seal Taxiway CY '72 Project KIS 90-8 Slurry Seal SAC Alert & Ops Aprons CY '72 (KIS 91-2)		Reseal Joints PCC Relocate Pad to Provide Taxiway Clearance
Joints resealed '70	Slurry Seal Shoulders CY '67	Slurry Seal Shoulder '66 Joints Sealed CY '67		Slurry Seal '63 ('67 Seal Ramp) Seal Joints Taxiways '67		PCC Grout & ADD Blast Deflectors (Rubble) CY '66
id 1962 at	ld 1958–59 27	ld 1959 ry		Flexible 1959 Non-Traffic (Flexible 1962 Non-Traffic	.d 1.958
Rigid Light	Rigid	Rigid	nts			Rigid Light
ADC Operational Apron Extension (700' x 320') 24,889 SY 12" PCC	SAC Operational (3,007' x 775') 16" PCC	SAC Hangar Access Apron 18,600 SY 13" PCC	Non-Traffic Pavements	Shoulder Pavements 288,200 SY 2" ACC 6" Stab. Agg. Base	Helicopter Pad 70' x 70' 20" ACC 6" Stab. Agg. Base	ADC Power Check 21,100 SY 15" PCC
24.	25.	26.	ъ.	27.	28.	29.